

Fig. 1

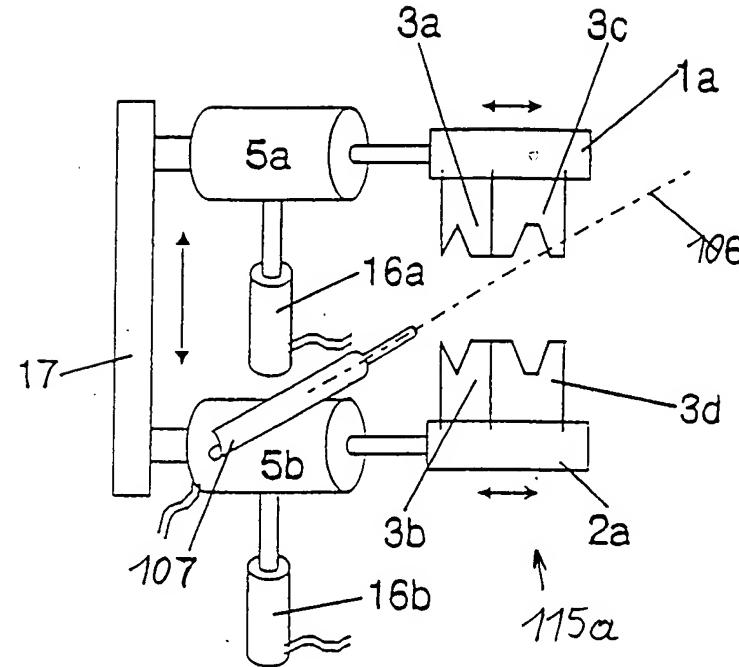
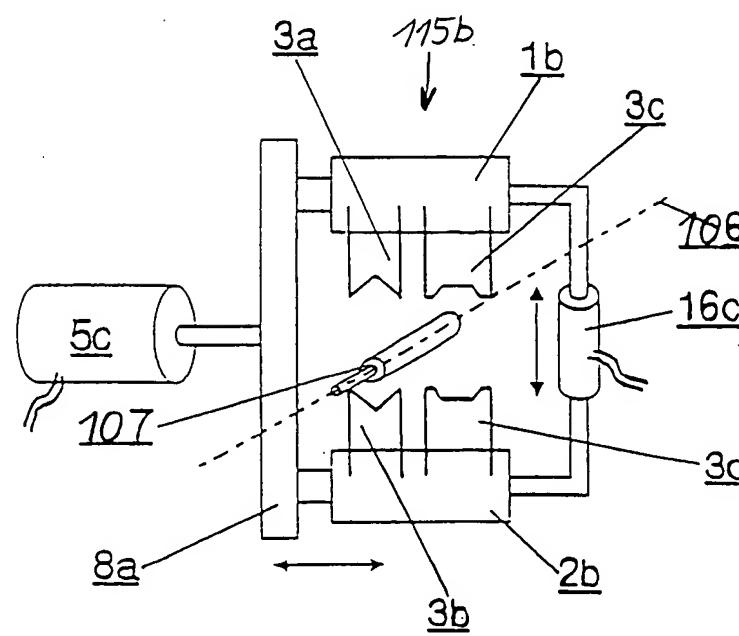


Fig. 2

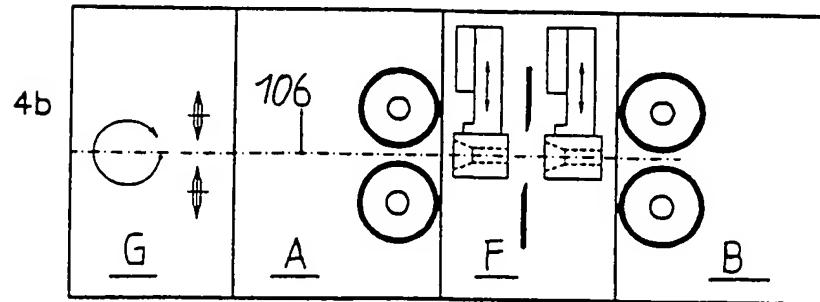
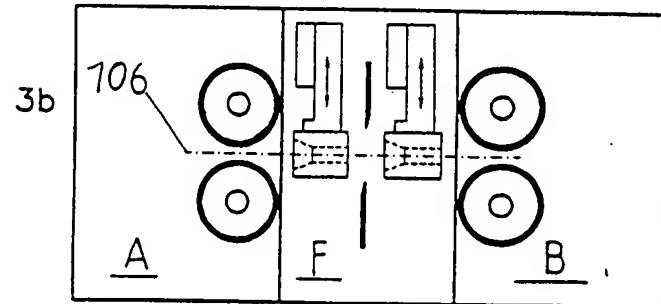
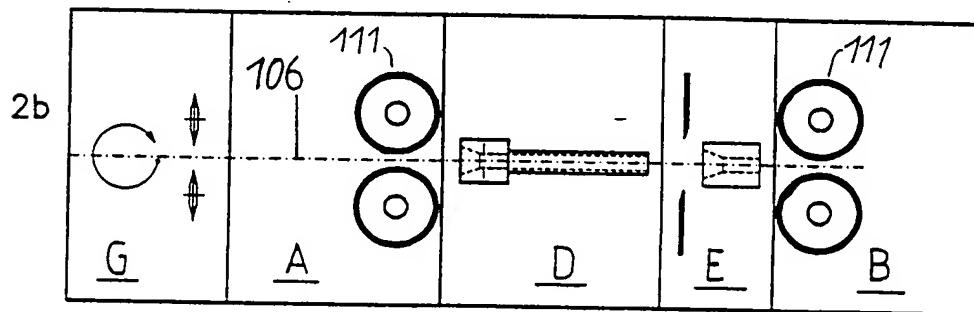
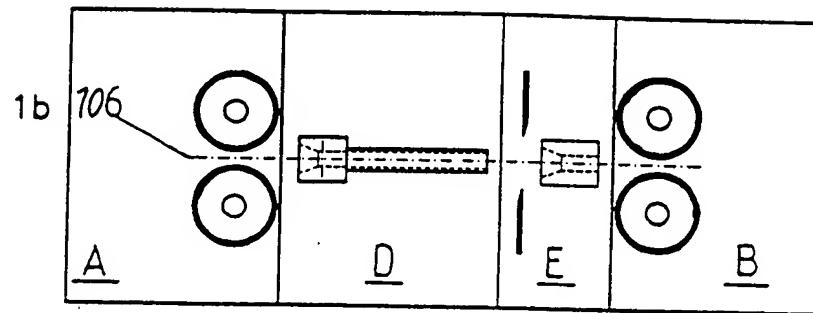


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Fig. 3

Module for CS9150

Roller Construction

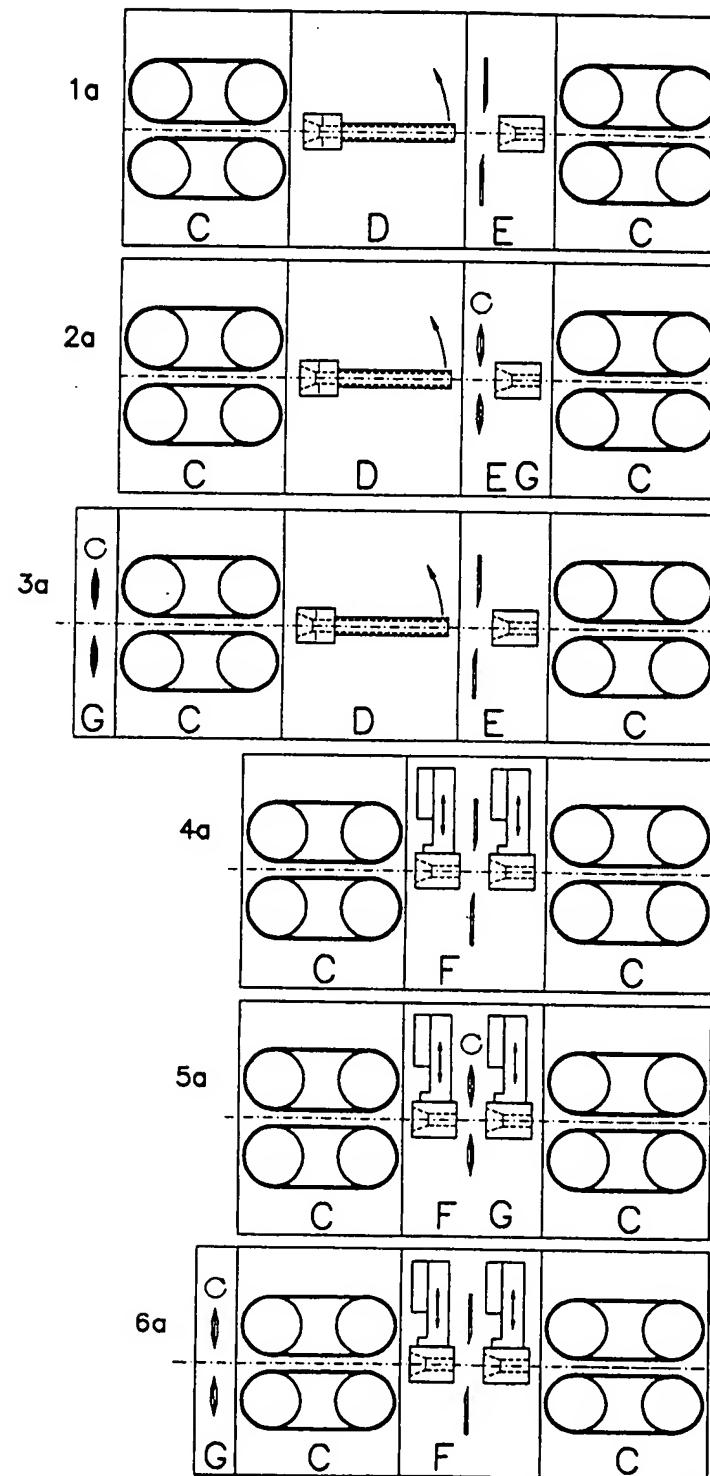




Module for CS9150

Fig. 4

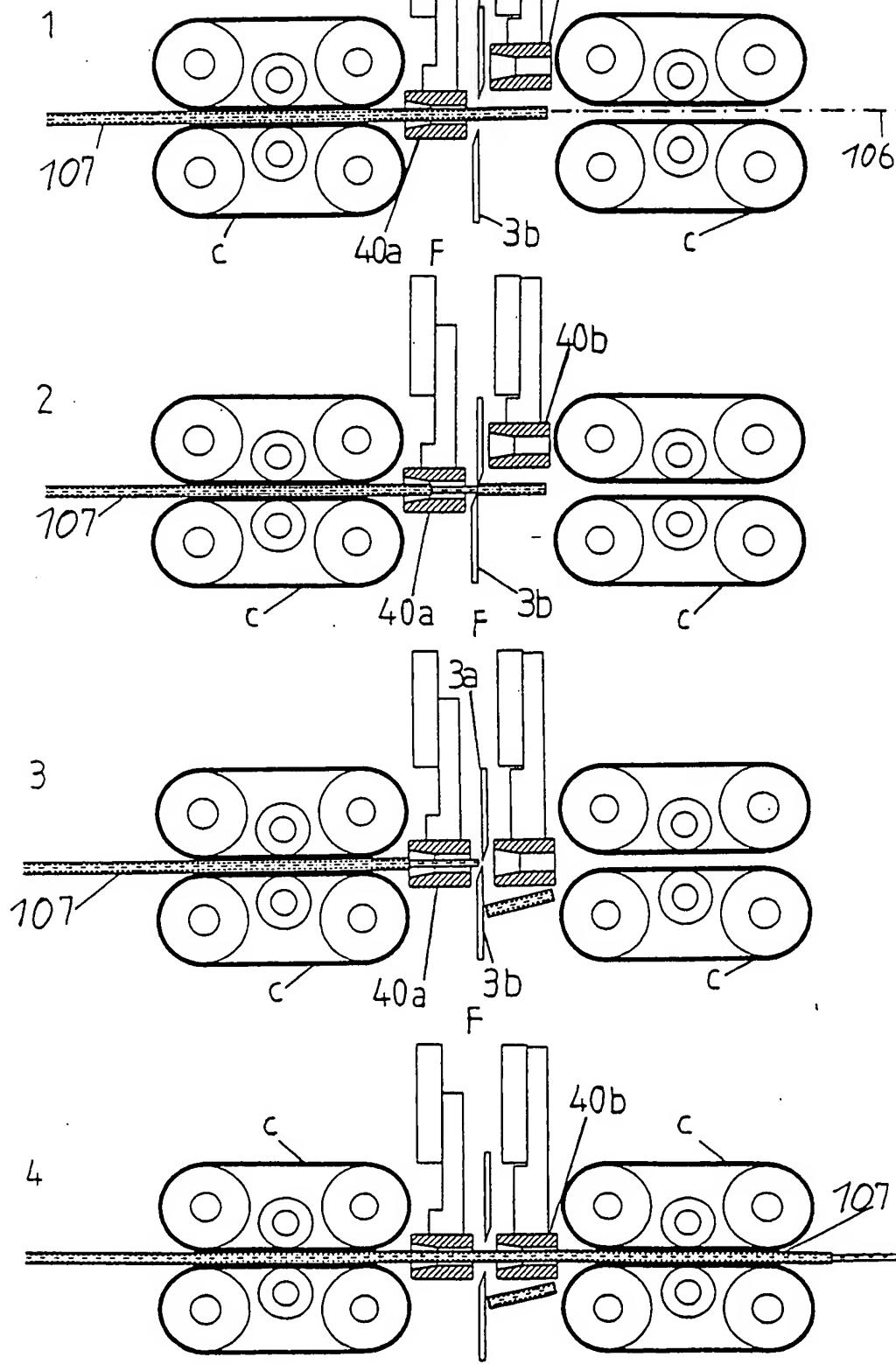
Tape Guide



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Fig. 5a

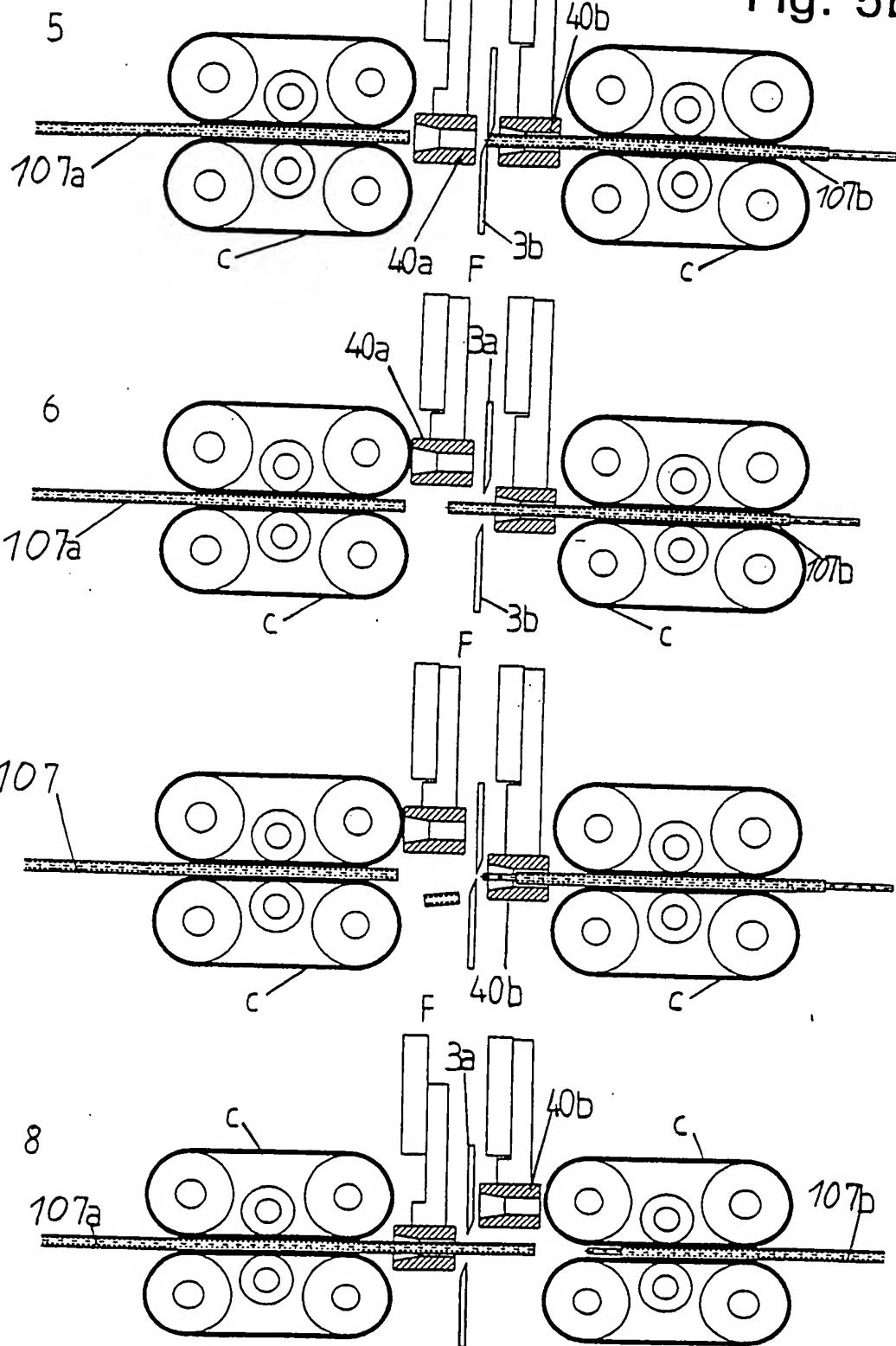


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Fig. 5b

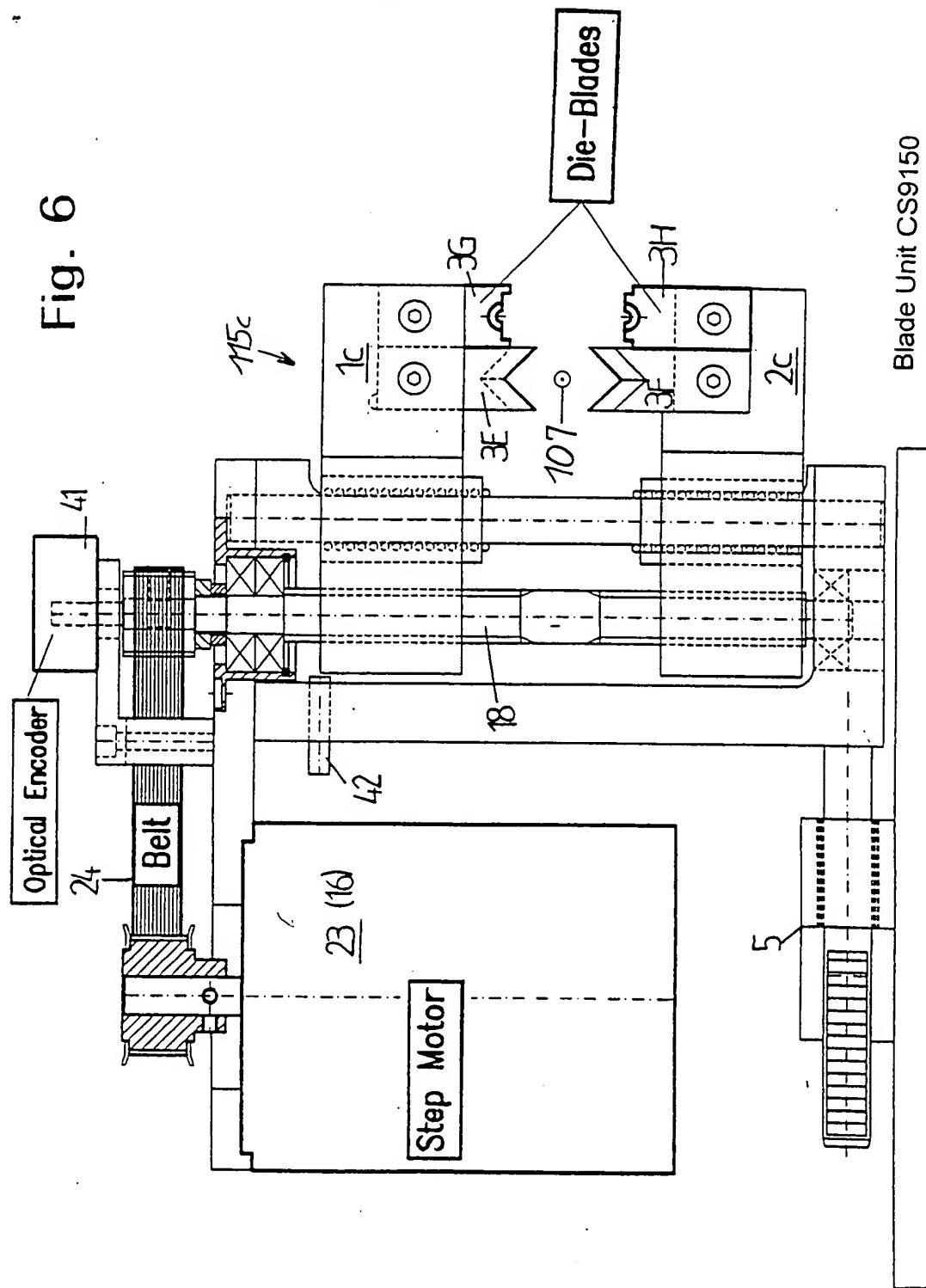


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Fig. 6

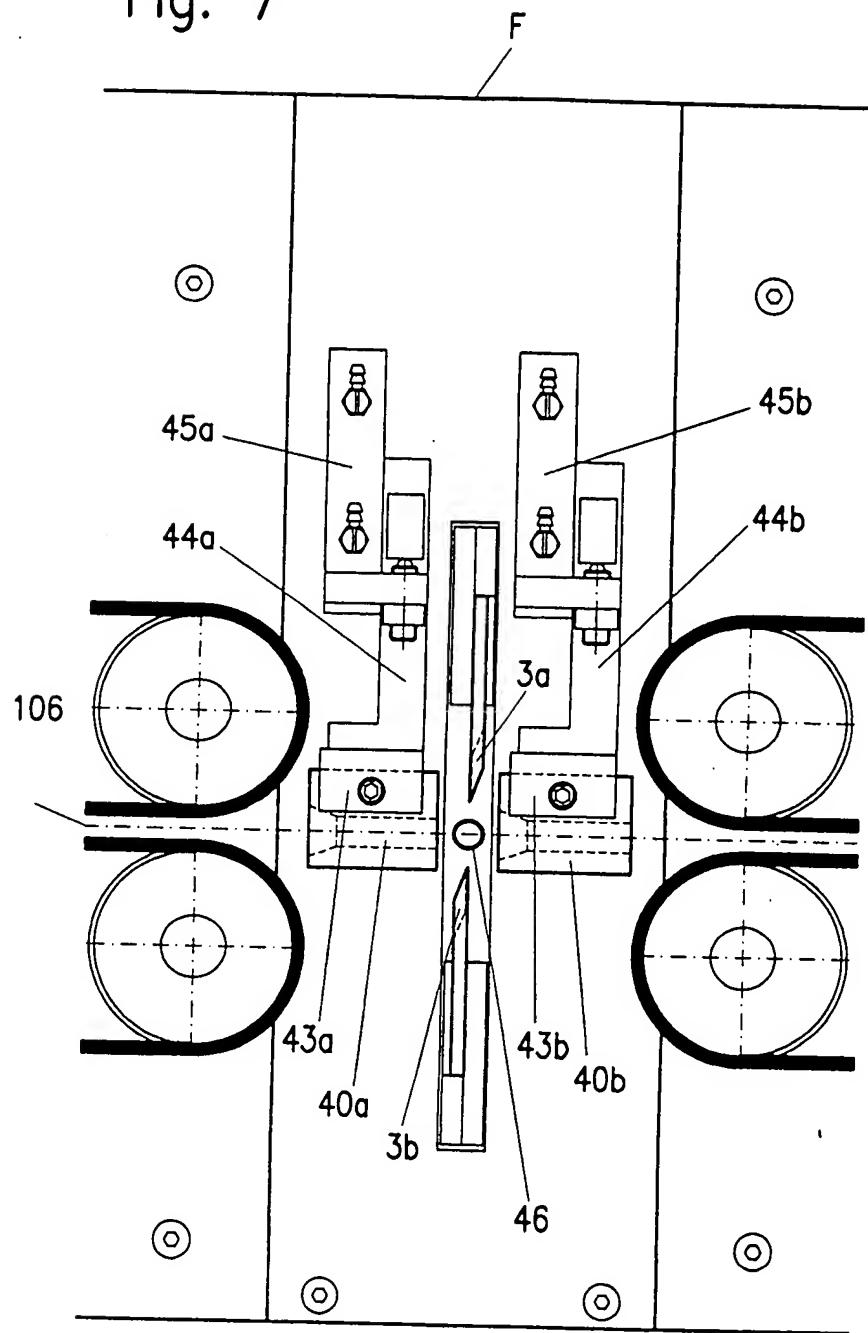


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Fig. 7

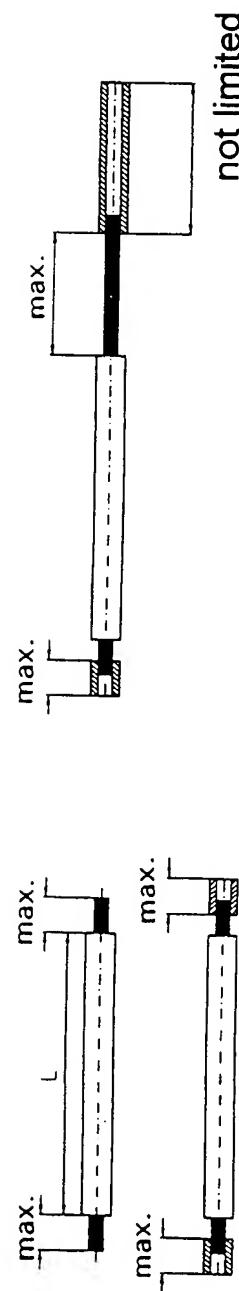
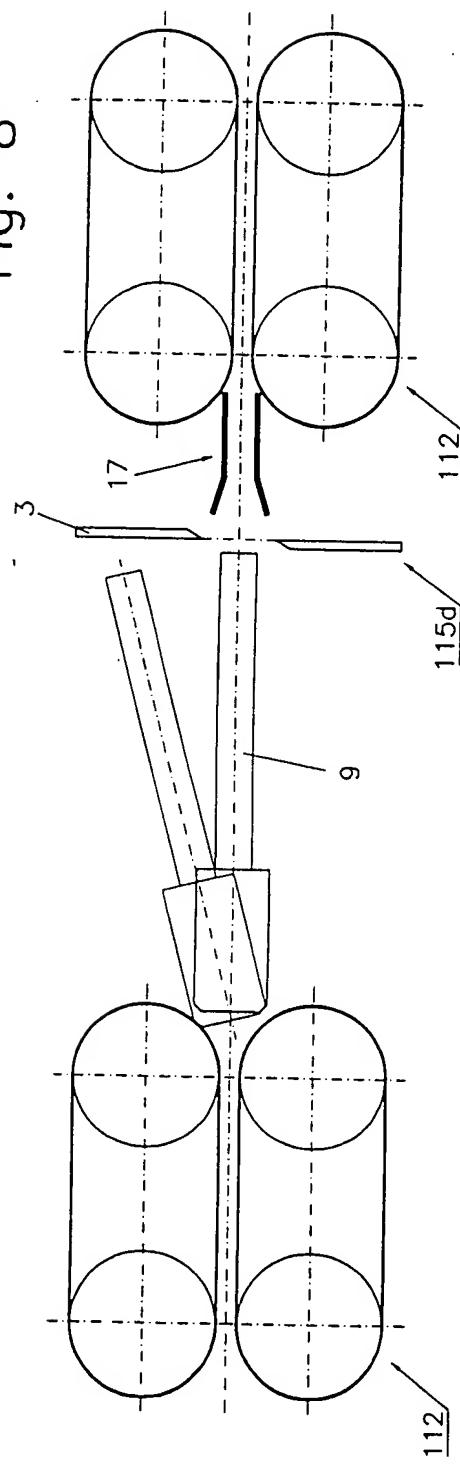


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Fig. 8



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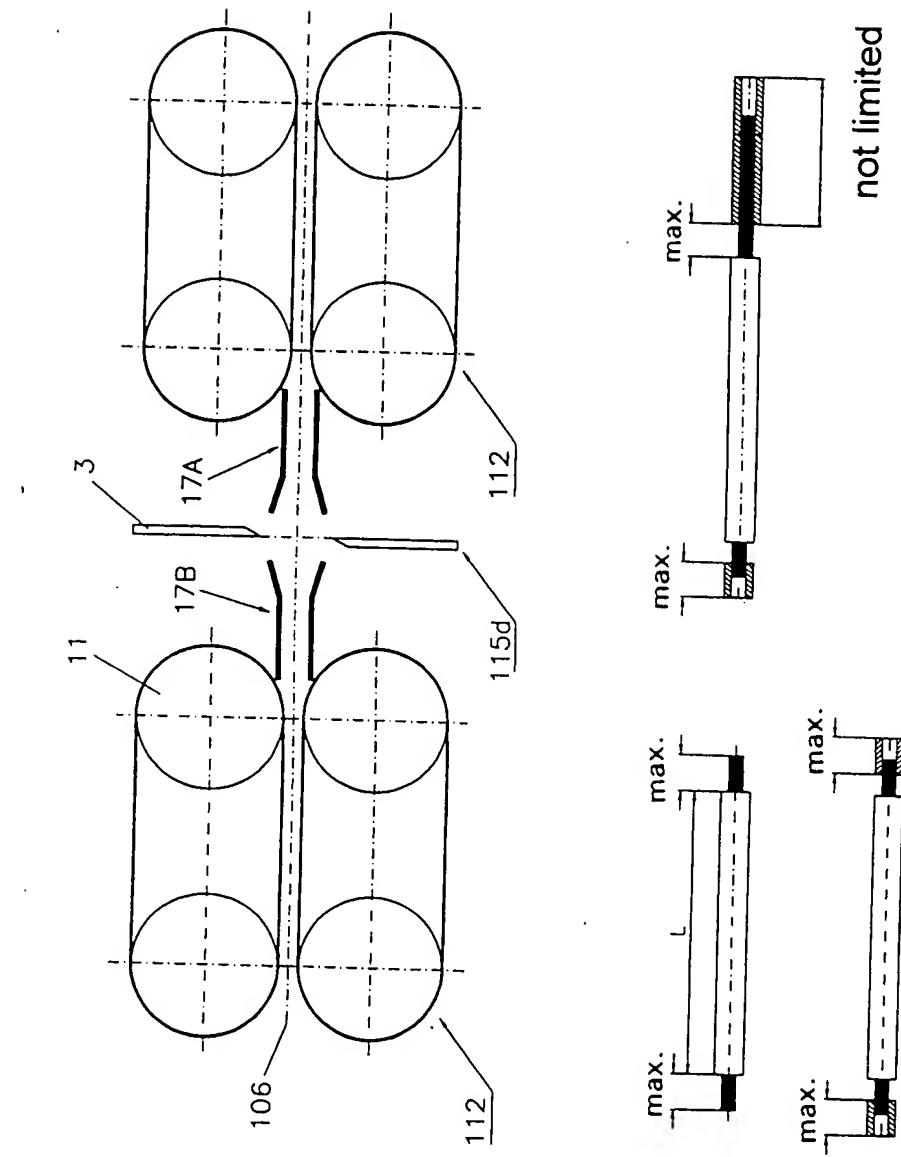


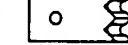
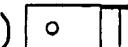
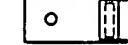
Fig. 9

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Fig. 10

2 Knife Position single wire processing	3 Knife Position single wire processing	2 Knife Position dual wire processing	
			V-Knife
			Radius Blade
			Radius Blade with shoulder
			Shaping Blade
			Slotting Blade
			Stripping Knife
			Surface Knife
			Surface Knife U-Form
			Surface Knife Contour
			Surface Knife with Shoulder
			Surface Knife Specialized

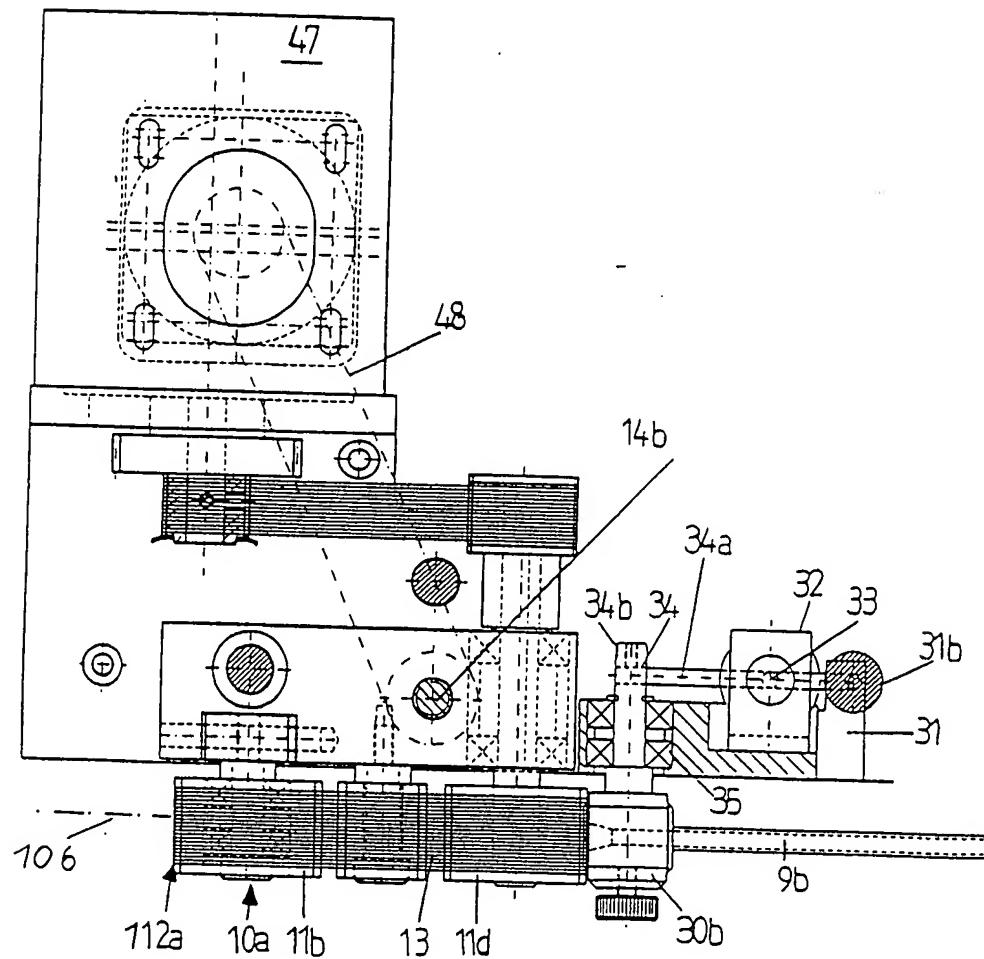
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Fig. 11

- Drive module left with drive belt
- Pivotal guide unit



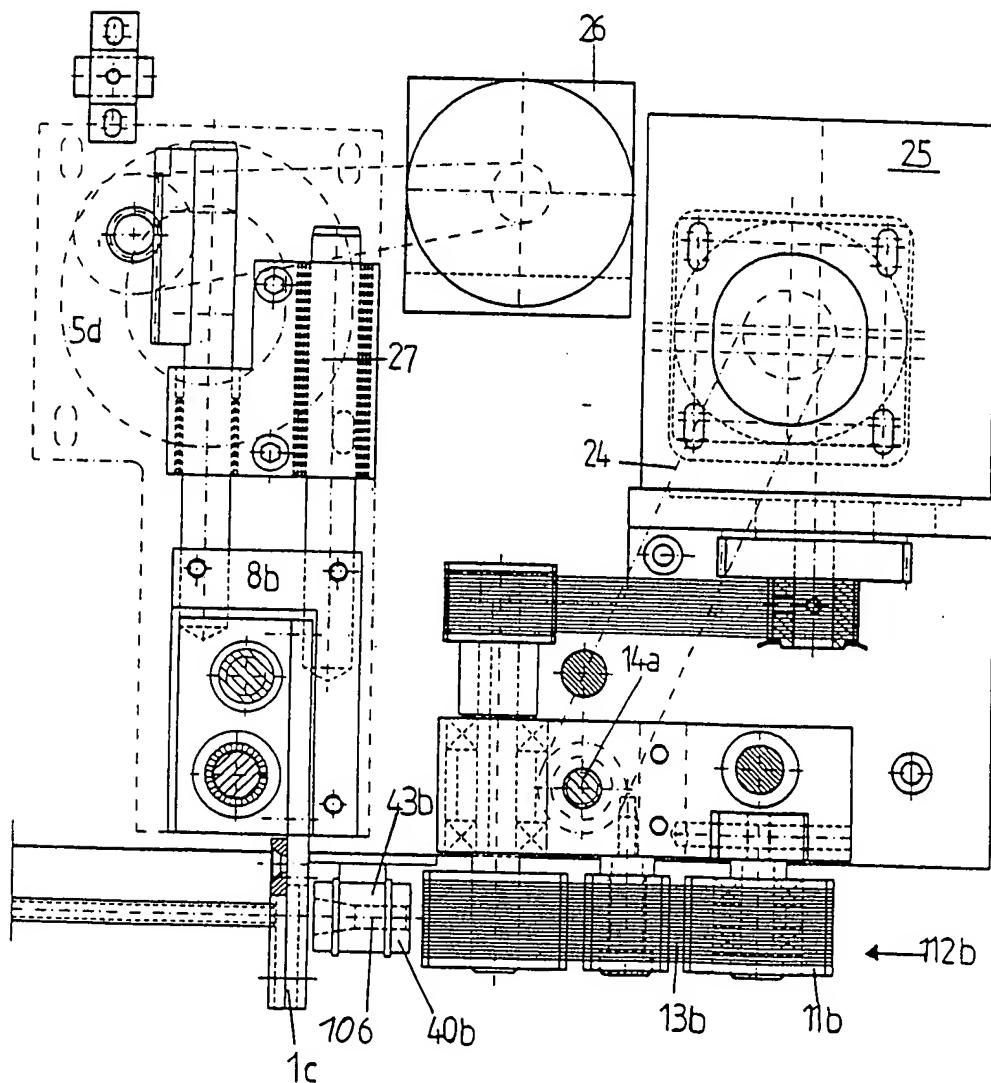
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Fig. 12

- Cutter module
- Module Y-axis displacement
- Drive module right with drive belt

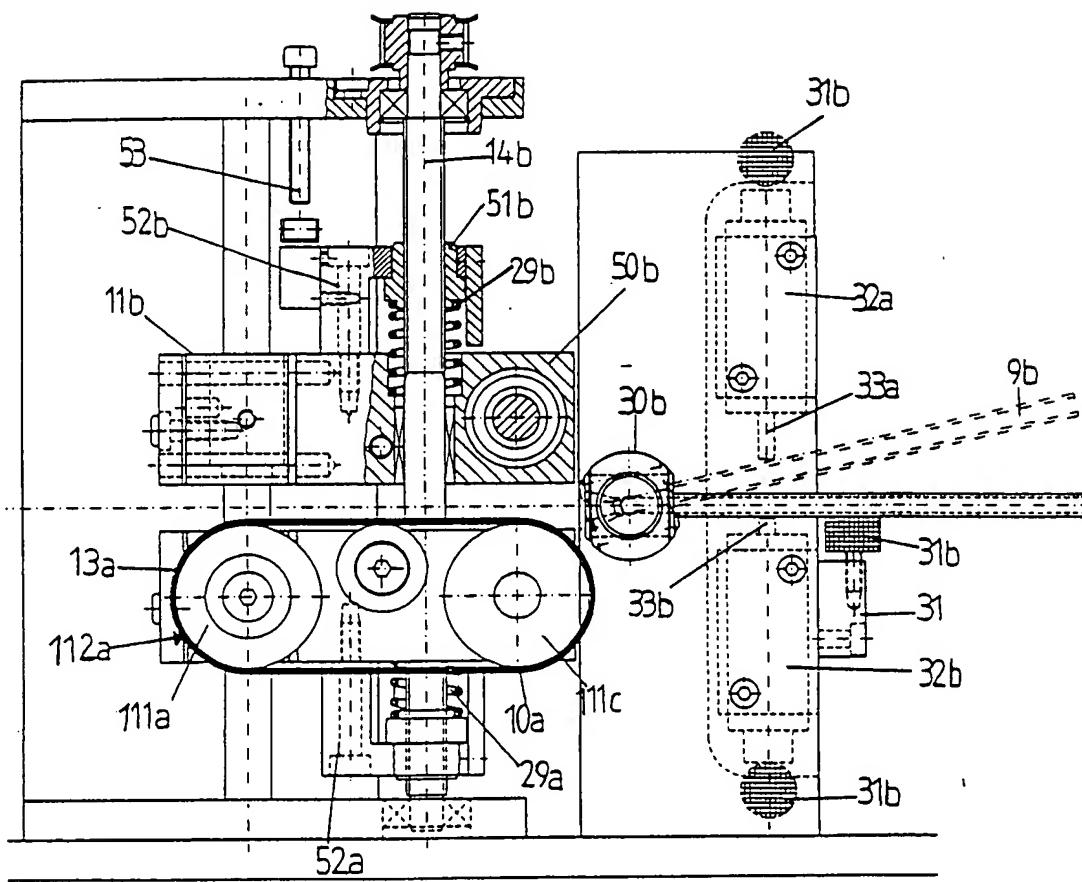


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Fig. 13

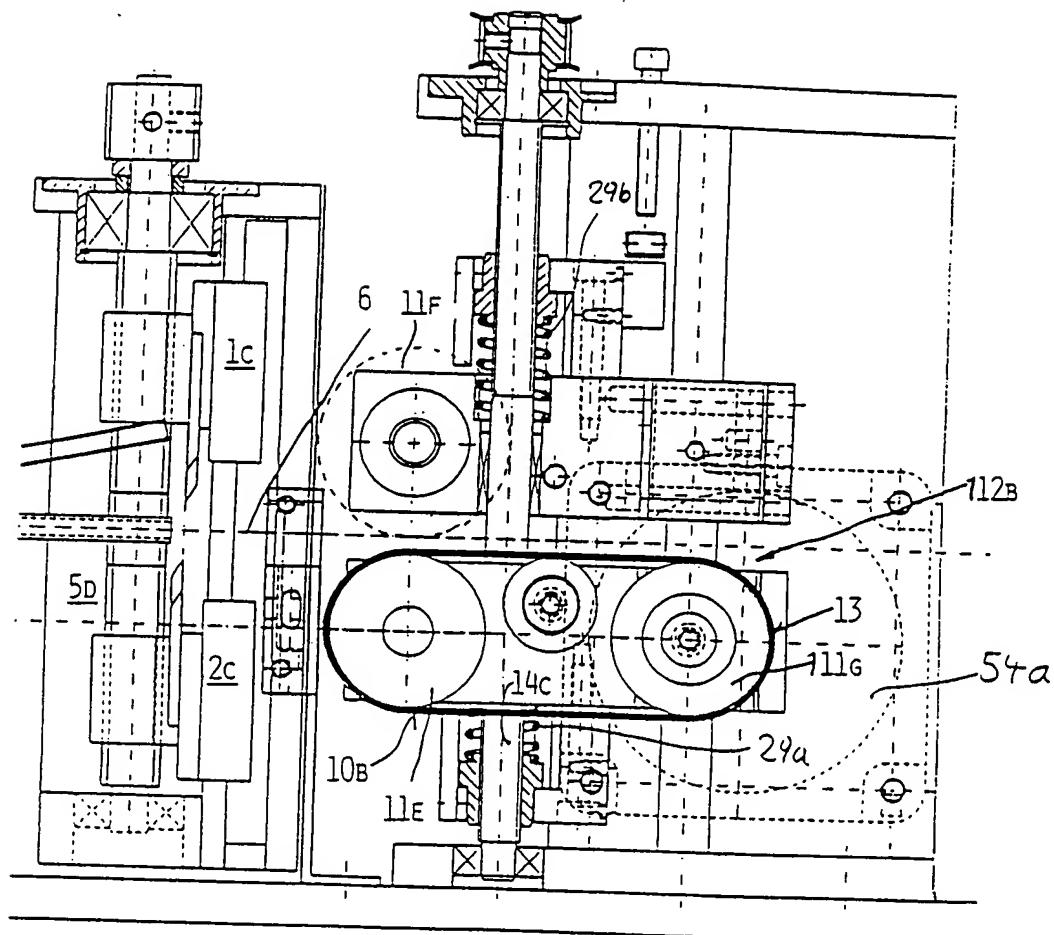


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Fig. 14



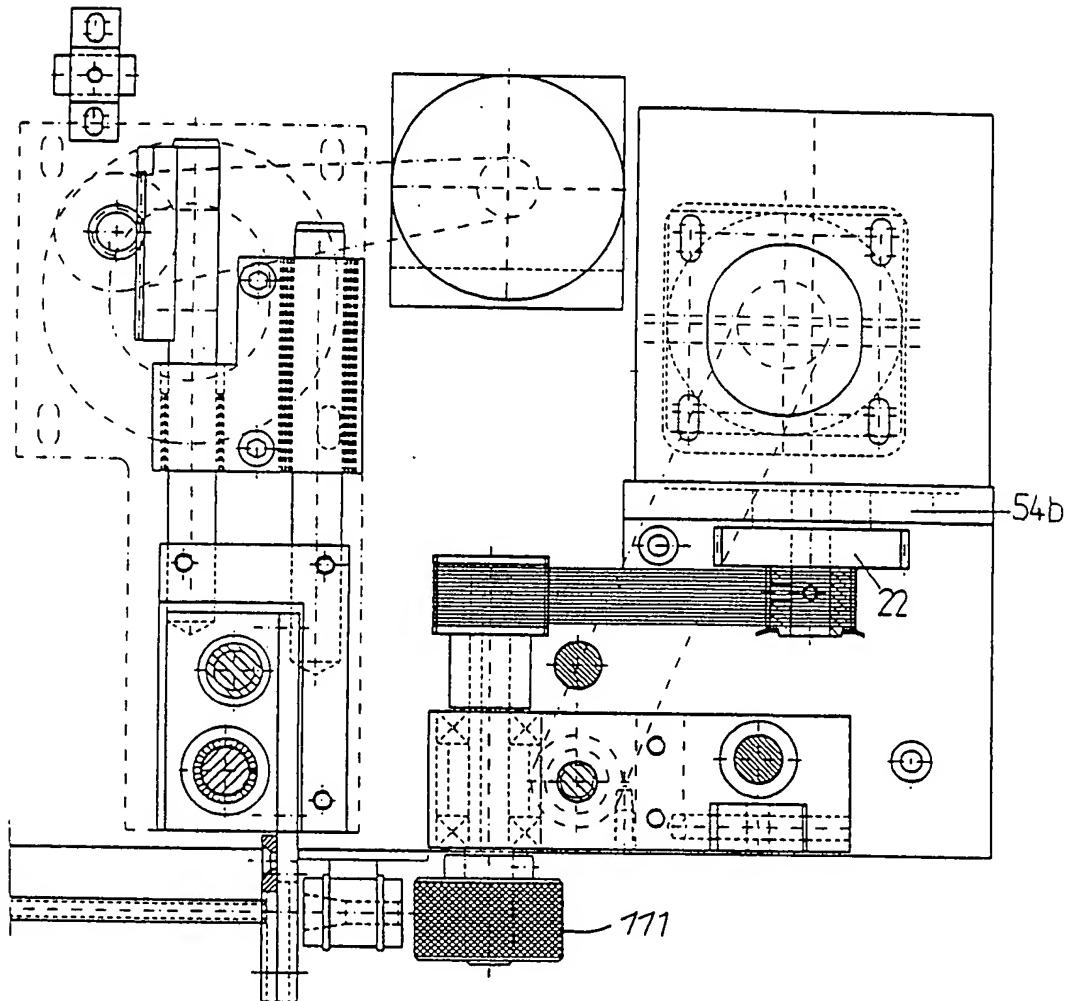
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Fig. 15

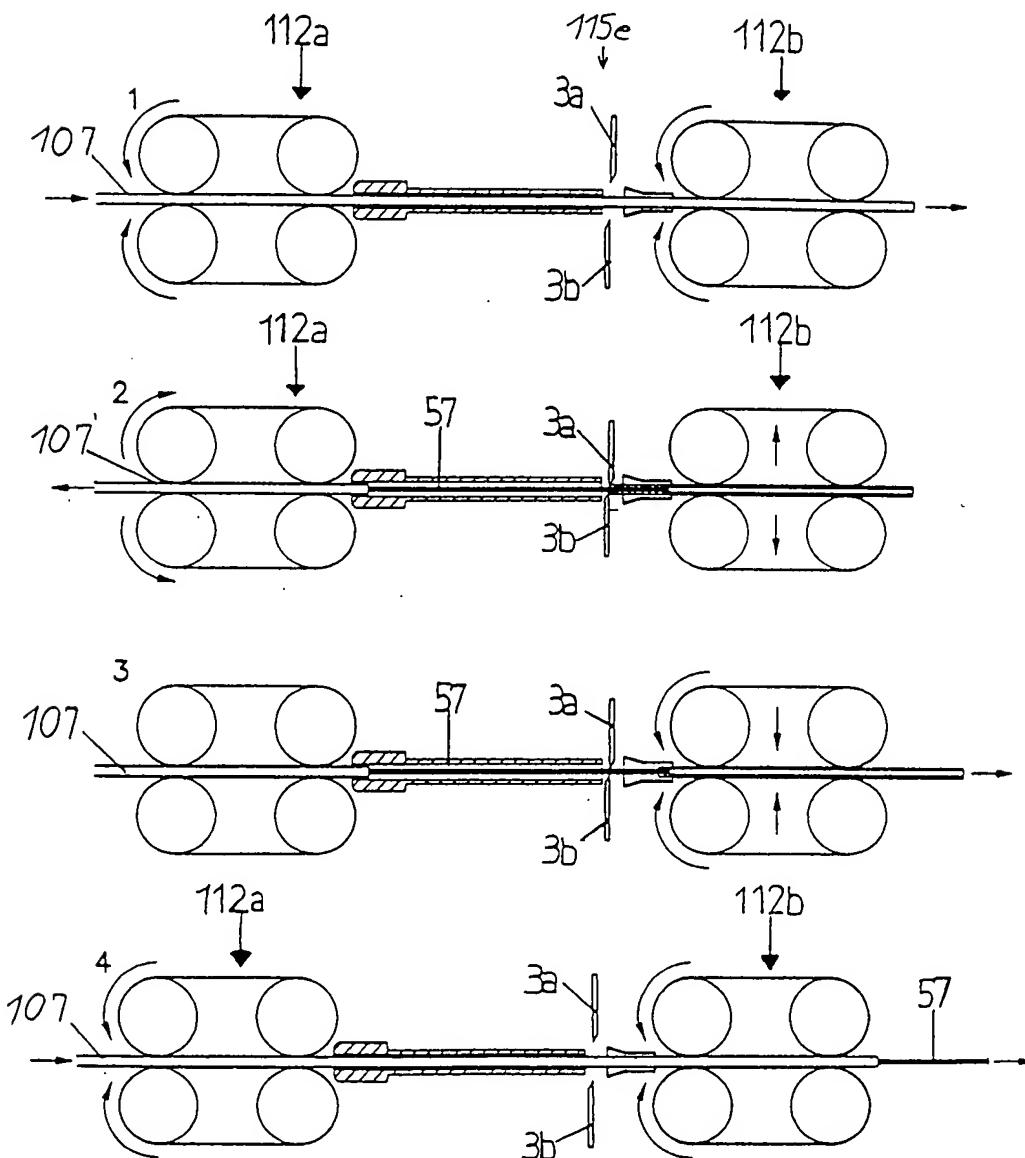
- Cutter module
- Module Y-axis displacement
- Drive module right with drive rollers



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Fig. 16

Stripped length at right greater than 50mm



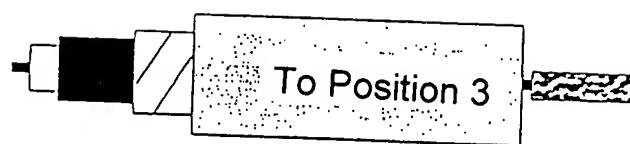
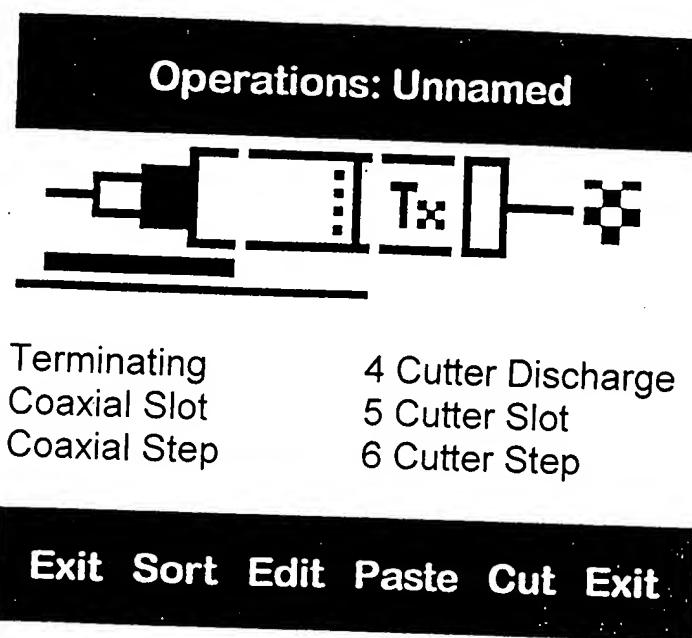
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Fig. 17

Operations Screen



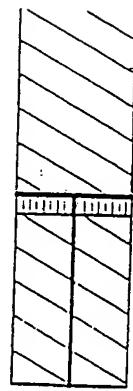
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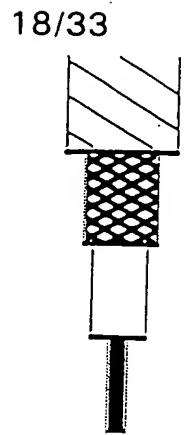
Fig. 18 1/2



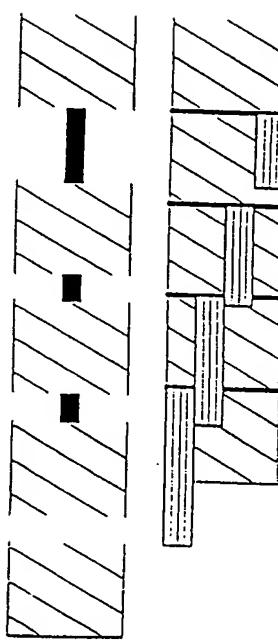
1 Terminating



2 Coaxial Slot



3 Coaxial Step



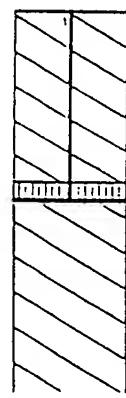
4 Cutter Discharge

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Fig. 18 2/2



5 Cutter Slot

6 Cutter Step



Fig. 20a



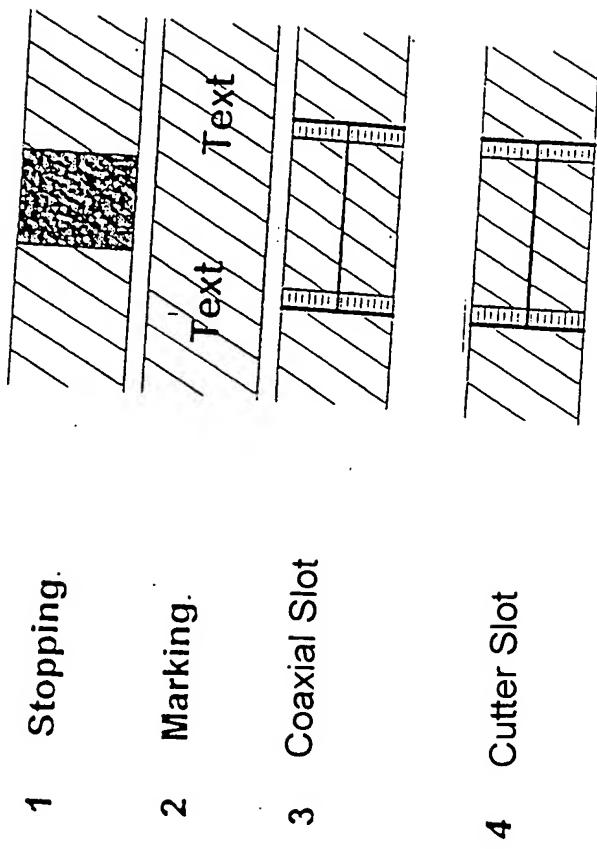
End 1: Terminating
SPEWIR04.DS4

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Fig. 19



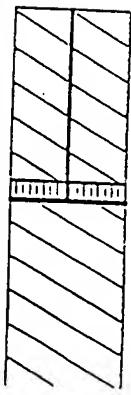
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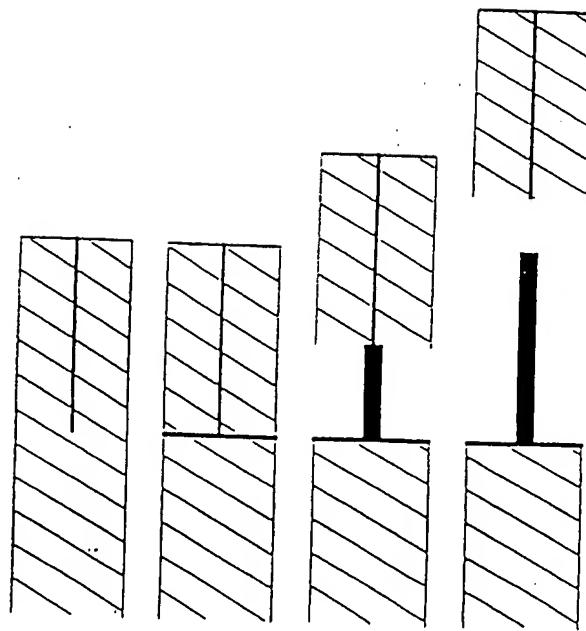
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Fig. 20b

End 2: Coaxial Slot
SPEWIR05.DS4, SPEWIR06.DS4, SPEWIR07.DS4



Recommended Operation



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End 3: Coaxial Step
SPEWIR08.DS4, SPEWIR09.DS4

Fig. 20c

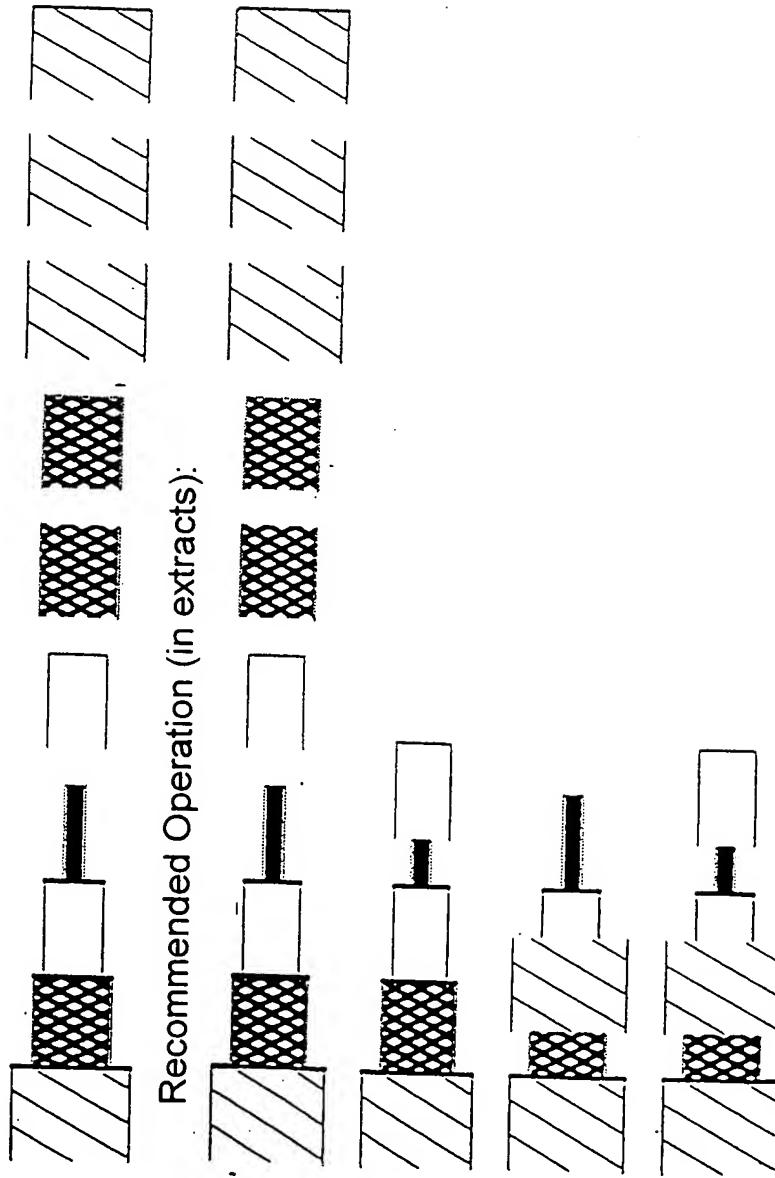
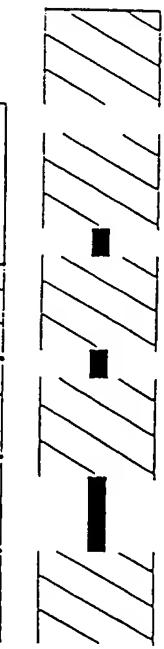
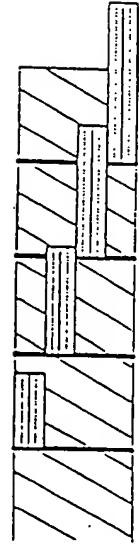




Fig. 20d

End 4: Cutter Discharge:
SPEWIR12.DS4, SPEWIR13.DS4



Recommended Operation:

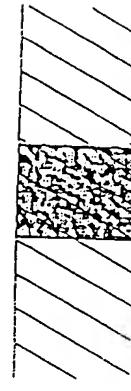


End 5: Cutter Slots:
see under Coaxial Slots

End 6: Cutter Steps:
see under Coaxial Steps

Middle Part 1: Stopping:
SPEWIR14.DS4

Basic Operation:



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Fig. 20e 1/2

Middle Part 1: Marking
SPEWIR15.DS4

Basic Operation:



Further Operation:

Middle Part 3: Coaxial Window
SPEWIR10.DS4. SPEWIR11.DS4



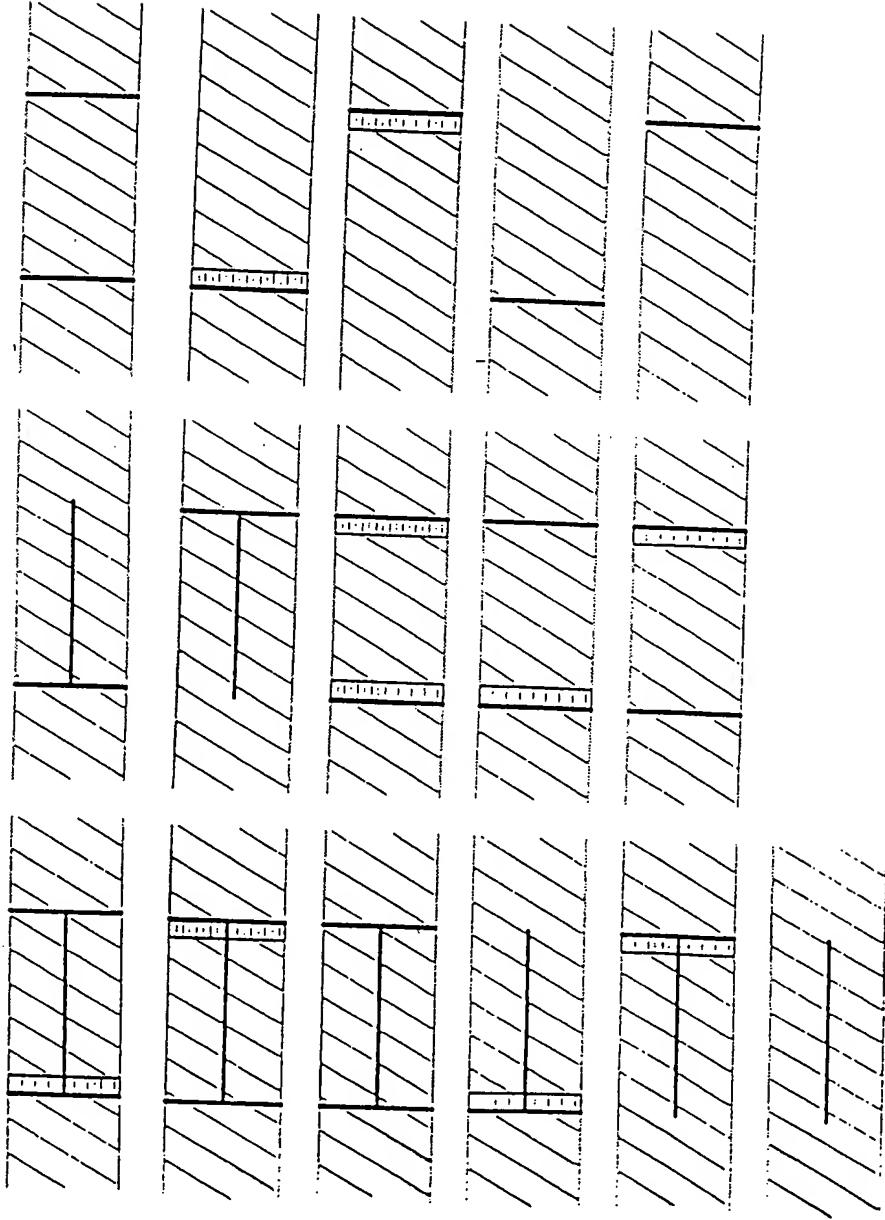
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Recommended Operation:

Fig. 20e 2/2

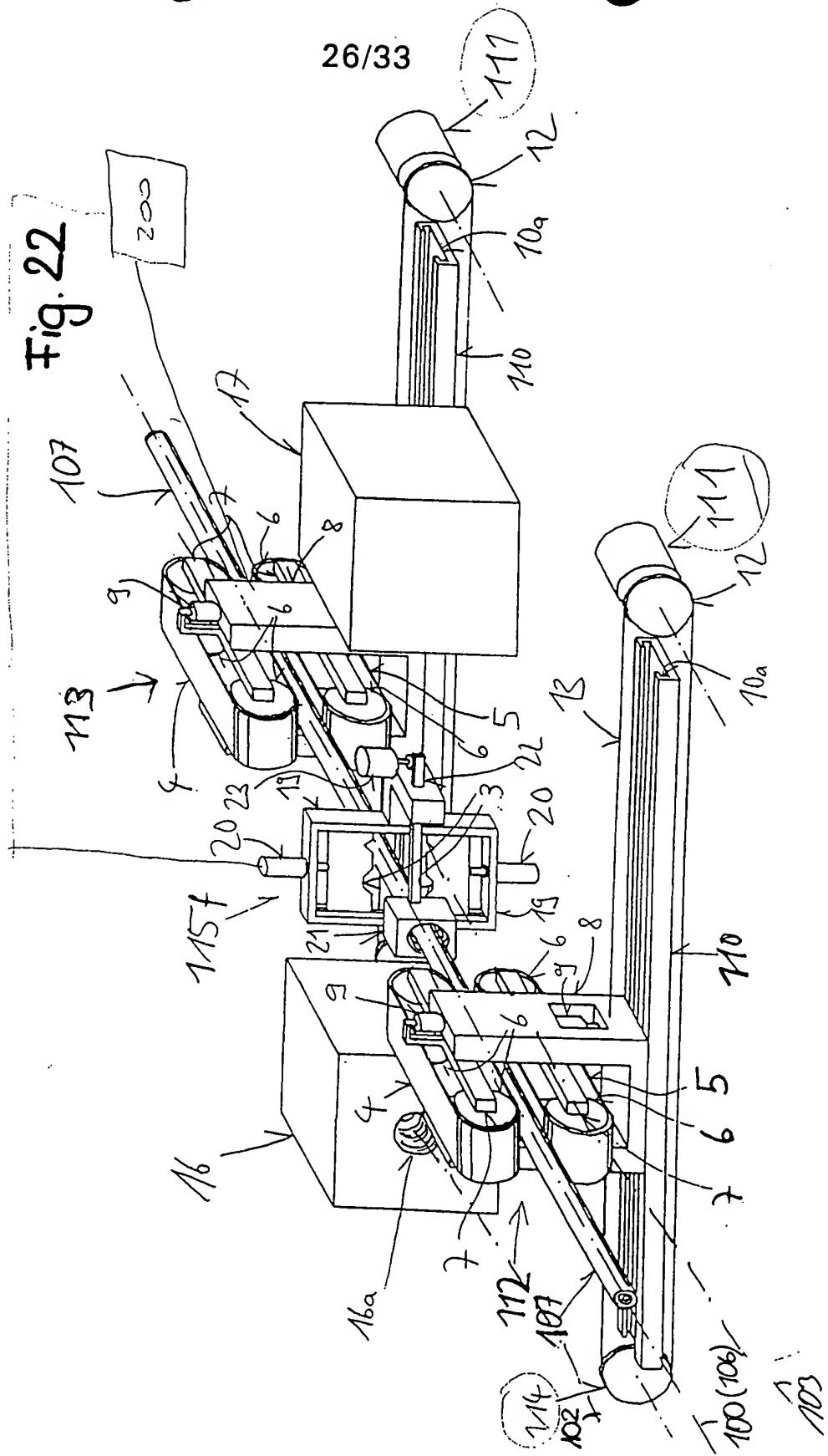


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Fig. 22

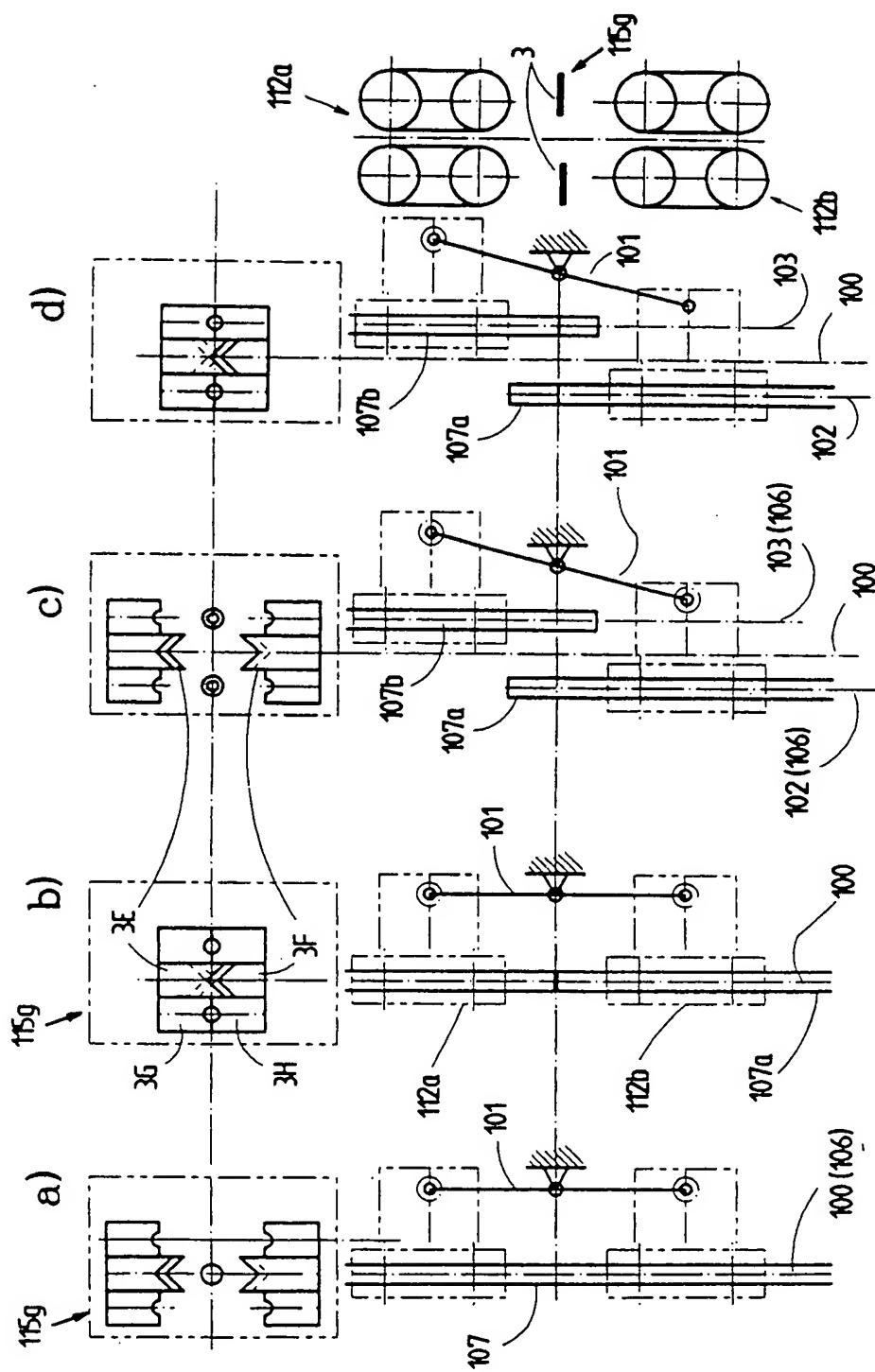


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Fig.23

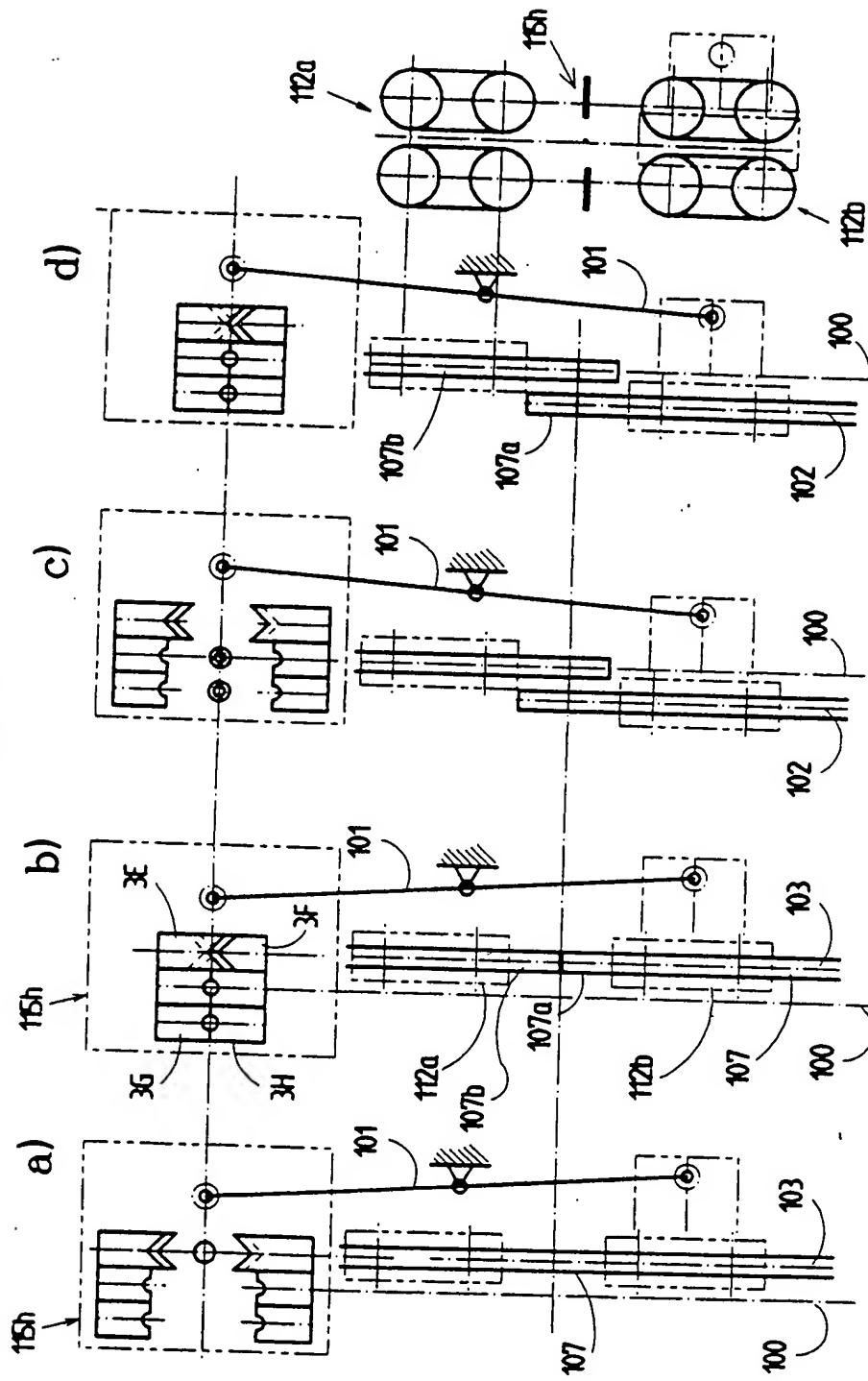


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Fig. 24

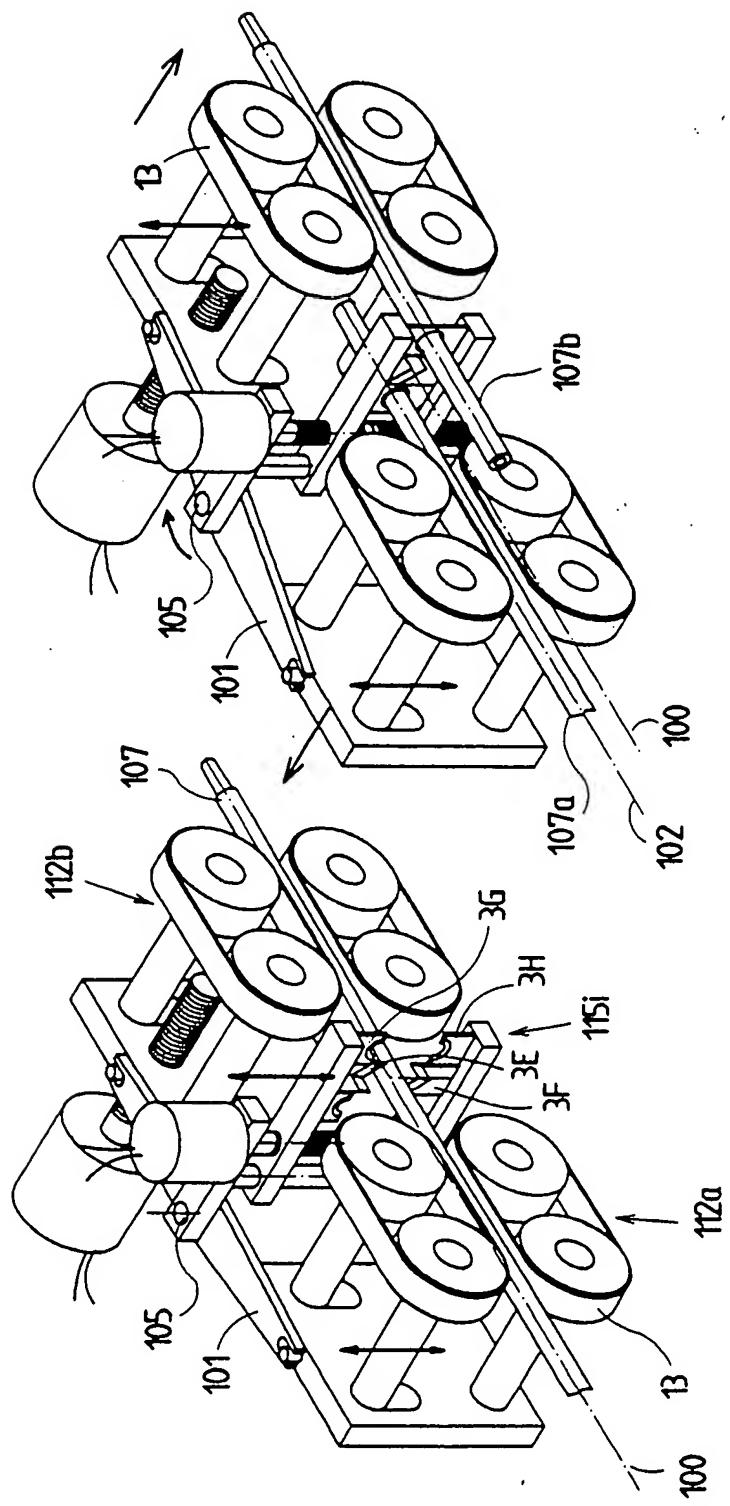


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Fig. 25



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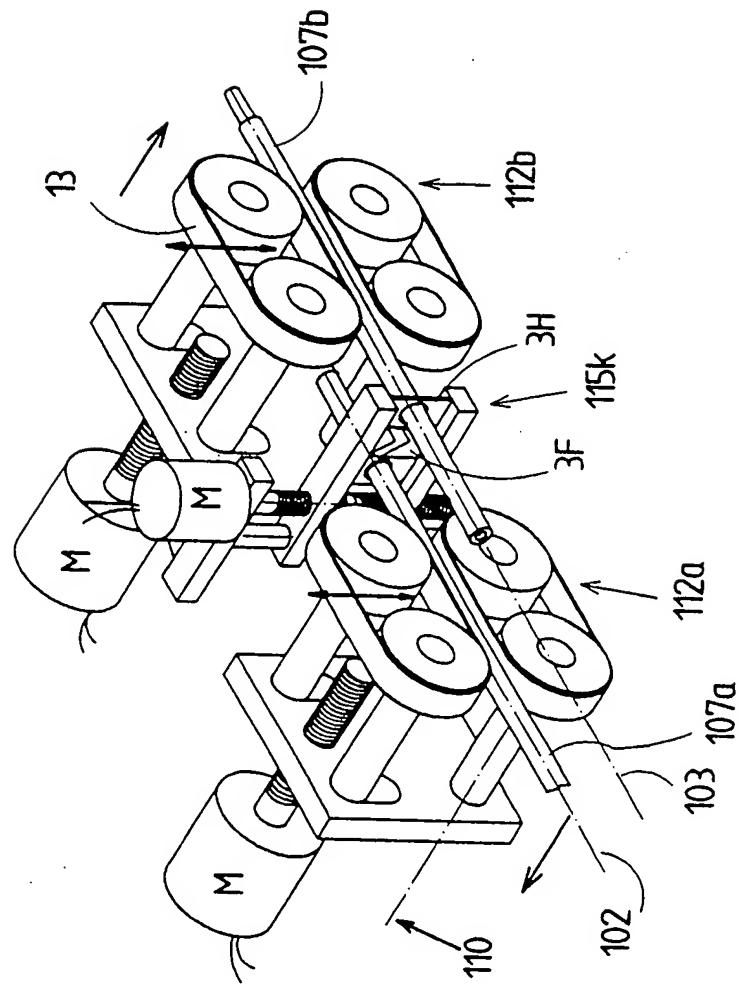


Fig. 27

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Fig. 28

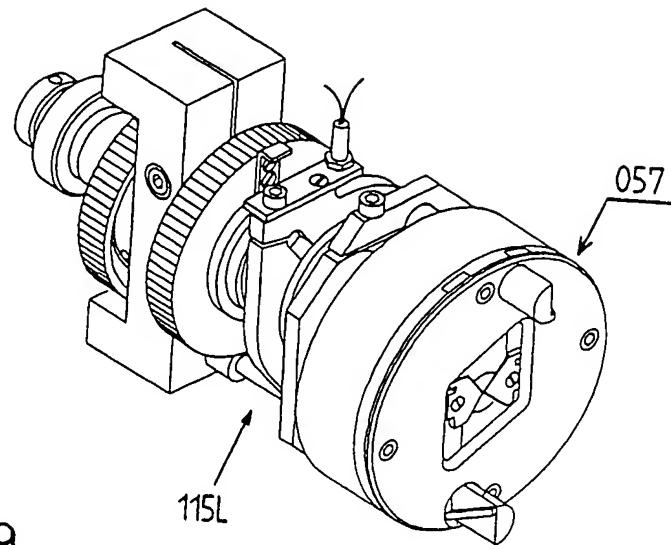
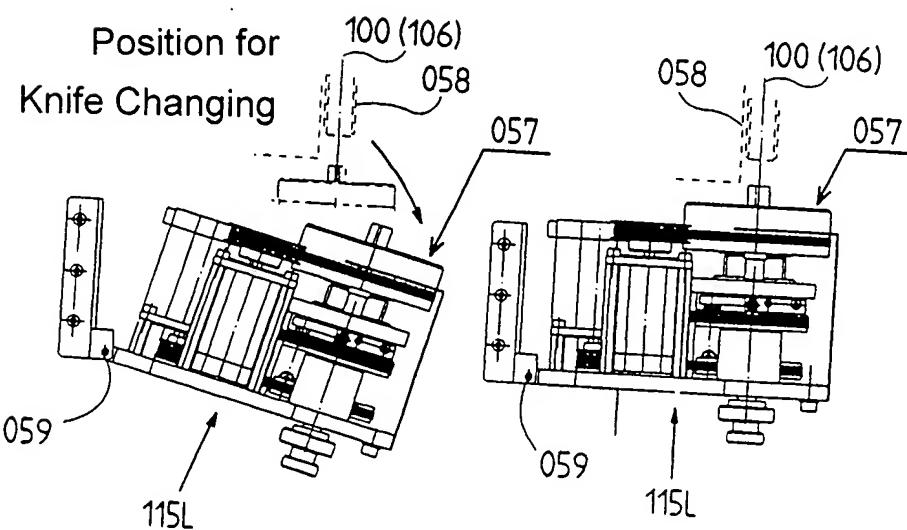


Fig. 29



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Fig. 30

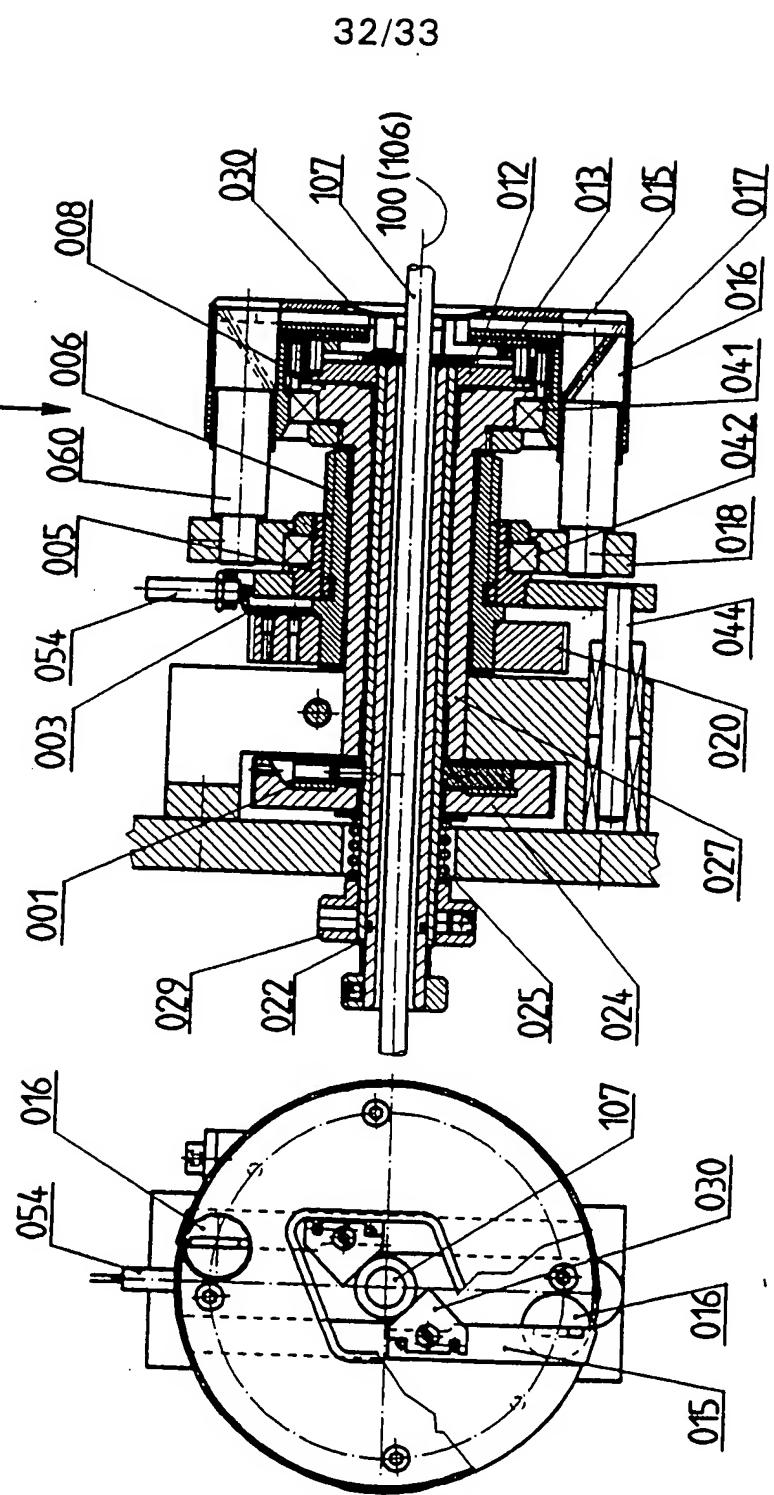


Fig. 31



Fig. 32

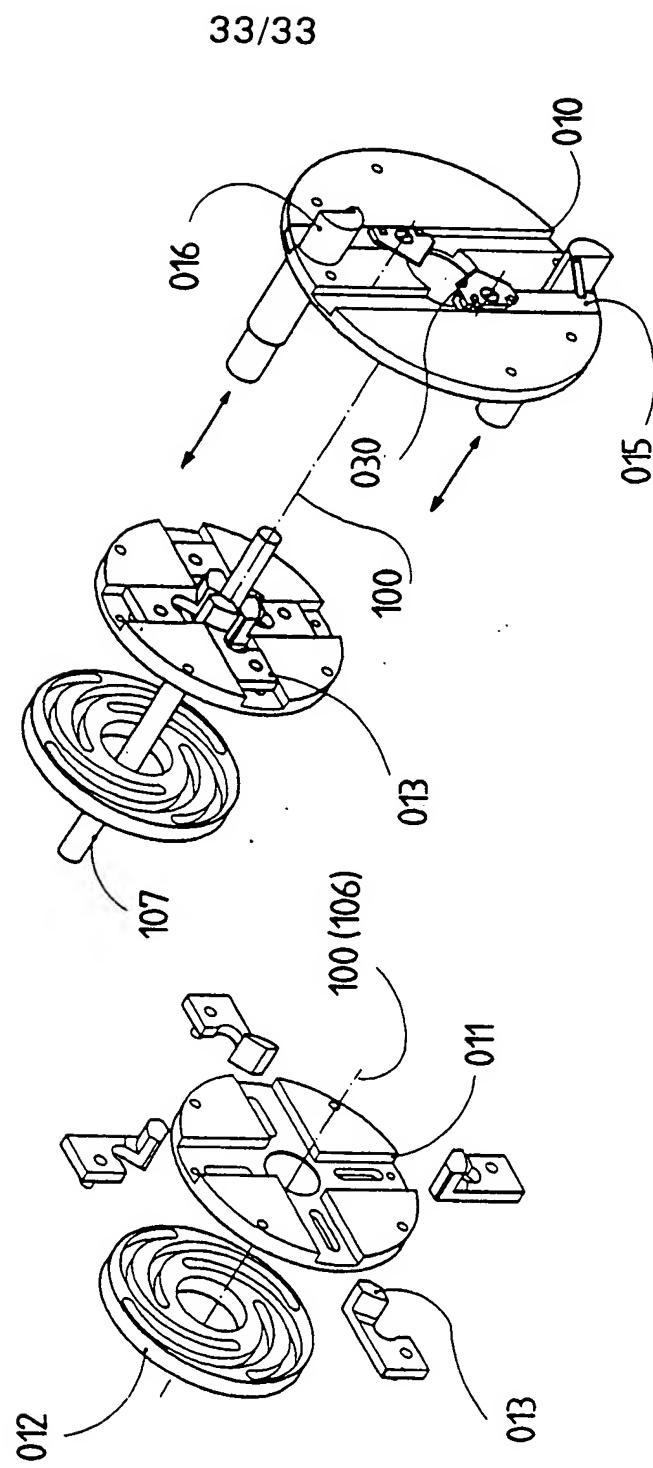
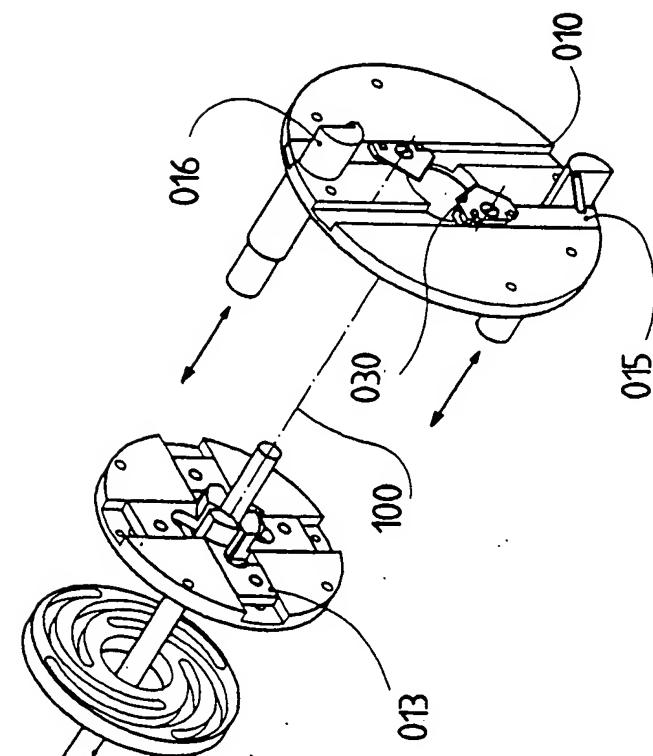


Fig. 21

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Lock
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